

# SYNTESI® IN-SERIES REGULATOR

The in-series regulator is used to take air at a set pressure from the ports on the front and back of the body, while the pneumatic inlet and outlet ports are connected directly.

It is possible for instance to assemble several regulators side by side, all supplied at the same pressure, and obtain different regulated pressures, regardless of the pressure of the previous module.

The in-series regulator uses the same construction principles as the standard regulator, so the advantages are the same, such as compensation for upstream pressure changes, relief valve, rapid relief of the downstream pressure and a padlockable push-lock knob.



TECHNICAL DATA		IN-SERIES REGULATOR SY1			IN-SERIES REGULATOR SY2				
Threaded inlet port, through		1/8"	1/4"	3/8"	3/8"	1/2"	3/4"	1"	
Utility threaded port		1/8"			1/4"				
Max. input pressure		bar			13				
		MPa			1.3				
		psi			188				
Flow rate at 6.3 bar (0.63 MPa; 91 psi) ΔP 0.5 bar (0.05 MPa; 7 psi)		NI/min			540				
		scfm			19				
Flow rate at 6.3 bar (0.63 MPa; 91 psi) ΔP 1 bar (0.1 MPa; 14 psi)		NI/min			1000				
		scfm			35				
Relief valve flow rate at 6.3 bar (0.63 MPa; 91 psi)		NI/min			100				
		scfm			3.5				
Min/ max temperature at 10 bar; 1 MPa; 145 psi		°C			From -10 to +50				
Full outflow with zero inlet pressure					Included				
Padlockable knob					Included				
Upstream pressure compensation					Included, via balanced valve				
Weight		g	193	188	179	546	519	515	503
Fluid		Compressed air or other inert gases							
Mounting position		In any position							
Wall fixing screws		No. 2 M4 screws			No. 2 M5 screws				
Notes on use		The pressure must always be set upwards. For increased sensitivity, use a pressure regulator with a rated pressure as close as possible to the required value.							
		On request version without overpressure exhaust							

## COMPONENTS

- ① Technopolymer adjusting knob
- ② Technopolymer bell
- ③ Steel adjusting spring (with Geomet treatment for anti-corrosion version)
- ④ Technopolymer flange
- ⑤ Rolling diaphragm
- ⑥ IN/OUT bushing made of OT58 nickel-plated brass or passivated aluminium for 3/4" - 1"
- ⑦ Technopolymer body
- ⑧ OT58 brass valve, with NBR vulcanized gasket
- ⑨ Stainless steel valve spring
- ⑩ Galvanised steel plate for knob locking (stainless steel for anti-corrosion version)
- ⑪ OT58 brass adjusting screw
- ⑫ Technopolymer ring nut
- ⑬ Technopolymer plate
- ⑭ Technopolymer rod
- ⑮ NBR o-ring gaskets
- ⑯ Technopolymer plug

